

**IN THE SPECIFICATION:**

Page 15, lines 12-28:

Strips of aluminium alloy 1100 in the nomenclature of the Aluminium Association, 3 mm thick and 1800 mm wide, were cast according to the invention at speeds reaching 3.5 mm/min under 1000 t/side of clamping force, using a mother suspension of graphite at 21% diluted in water with an adjustment of the proportion of ~~graphite~~ mother suspension between about 2% and 3%. The surface quality of the strips was verified by full width macro-etching testing of samples. The applicant noted a significant improvement in the surface quality of the strips, a greater reproducibility of this quality and productivity about 10% higher than that observed for casting carried out with a coating in the batch mode, with large capacity tanks and a simple regulation of the release product flow. It attributes these improvements to a more uniform and better-controlled distribution of release agent.